### **Short Description**

# **Variable Pumps DPVO**



The Liebherr axial piston pump DPVO series is developed for the open circuit in swash plate design.

These variable displacement pumps are available in nominal sizes ranging from 108 to 215. The nominal pressure of the units is 400 bar and the maximum pressure is 450 bar absolute.

The open circuit pumps with inverted piston design were especially developed for high pressure applications.

They impress with a 22° swivel angle and high compressive strength as well as a 100 percent through-drive capability. The DPVO series is available with a variety of hydraulic and electric controls.

In nominal size 215, the variable displacement pump is also available with impeller. This achieves a higher selfsuction speed and a higher displacement.

### Valid for:

DPVO 108 DPVO 140 DPVO 165

**DPVO 215** 

### Features:

Series D Open circuit

### Regulator types:

Various regulator types can be selected

### Pressure range:

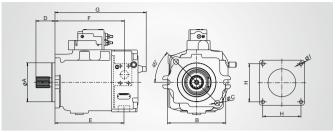
Nominal pressure  $pHD_{N} = 400$  bar Maximum pressure  $pHD_{max} = 450$  bar



### **Technical Data**

# Series D: variable displacement pump DPVO





#### **DPV0**

variable displacement, open circuit, nominal pressure 400 bar, maximum pressure 450 bar

Nominal size		108	140	165	215	215 impeller		
Displacement	V <sub>g max</sub> [cm <sup>3</sup> ]	107.7	140.2	167.8	216.6	216.6		
Max. speed*	at V <sub>g max</sub> , n <sub>max</sub> [rpm]	2,100	2,100	2,100	2,000	2,600		
Volumetric flow	at n <sub>max</sub> , q <sub>v max</sub> [I/min]	226	294	352	433	563		
Drive power	$\Delta p = 400 \text{ bar, } P_{\text{max}} \text{ [kW]}$	151	196	235	289	375		
Drive torque	$\Delta p = 400 \text{ bar, } T_{\text{max}} [\text{Nm}]$	685	892	1,067	1,378	1,378		
Max. through drive torque	[Nm]	1,265	1,830	1,950	1,810	2,200		
Available controls		LU, EL-DA, EL-LS, LR-LS, LR-SD-DA, LS-DA						

### Technical Data

Product dimensions (mm) **		108	140	165	215	215 impeller
Splined shaft profile	DIN 5480 Tol. G	W40 x 2 x 18	W45 x 2 x 21	W45 x 2 x 21	W50 x 2 x 24	W50 x 2 x 24
Centering diameter	А	152.4	152.4	152.4	165.1	165.1
Screw connecting diameter	В	228.6	228.6	228.6	-	-
Fastening bores	С	M16	M16	M16	-	-
Splined shaft length	D	60	66	63.7	65	65
SAE connection length, suction side	E	233	257	270.3	315	335
SAE connection length, pressure side	F	238	257	270.3	311	319
Overall length	G	323	344	357.3	405	398
Connection pitch	Н	-	-	-	224.5	224.5
Fastening bores	1	-	-	-	M20	M20
Pressure port	SAE J518 (6,000 psi)	1"	1 1/4"	1 1/4"	1 1/2"	1 1/2"
Suction port	SAE J518 (500 psi)	2 1/2"	3"	3"	3 1/2"	3 1/2"
Oil leakage port	ISO 9974-1	M26 x 1.5	M26 x 1.5	M26 x 1.5	M33 x 2	M33 x 2

<sup>\*</sup> For nominal sizes 108 and 140, a high speed version, max. speed at Vg max = 2,300 rpm, is available. Values upon request.
\*\* Dimensions may vary according to configuration and additional equipment (installation drawing on request).

### Note:

Various mounting flanges are possible (SAE J617a, SAE J744, DIN/ISO 3019-2). Integrated gear pump for control circuit oil is possible. Through-drive for pumps up to the same size as the installed pump is possible.

Hyperbolic

power regulation

### **Control/regulation** Other control function combinations available on request.

Electric proportional adjustment (positive or negative characteristic curve)

Hydraulic adjustment proportional Pressure control to control pressure (positive or negative characteristic curve)

Load Sensing

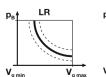
Cumulative power

LU

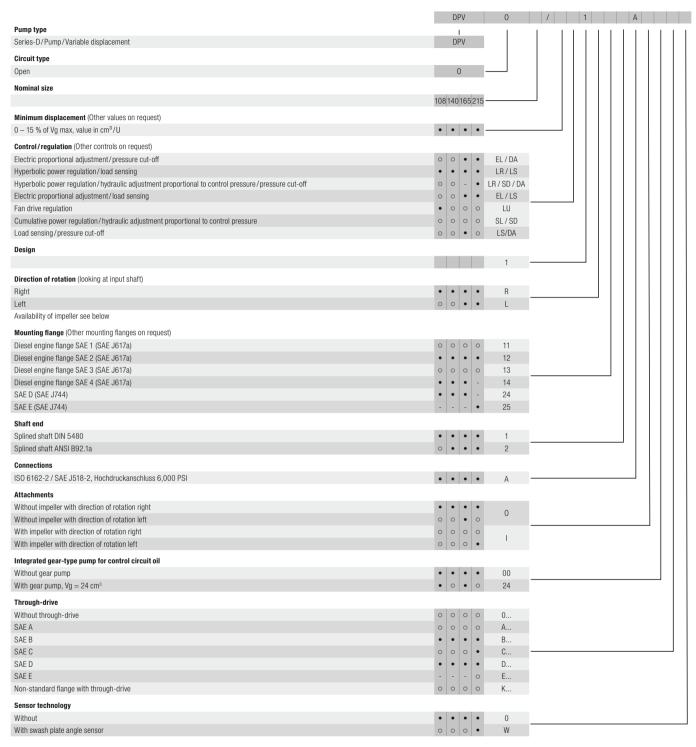
Fan drive regulation







## Type code for DPVO pumps



- Available
- o On request
- Not available

## **Liebherr Components**











Gas engines

Diesel engines

Fuel injection systems

Axial piston hydraulics

Hydraulic cylinders









Slewing bearings

Gearboxes and winches

Electric machines

Remanufacturing











Human-machine interfaces Control electronics and and gateways

sensor technology

Power electronics

Control cabinets

Software

From A to Z – the components division of the Liebherr Group offers a broad range of solutions in the area of mechanical, hydraulic, electric and electronic drive system and control technology. The efficient components and systems are produced at a total of ten production sites around the world to the highest standards of quality. Central contact persons for all product lines are available to our customers at LiebherrComponents AG and the regional sales and distribution branches.

Liebherr is your partner for joint success: from the product idea to development, manufacture and commissioning right through to customer service solutions like remanufacturing.

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